

THERMOFORMING TRAY SPECIFICATION

PLIX Product Code: Item#:
PET610CLRGEN 3128560

Description:
TRAY,PLIX;MR610/30,GEN2,CLR,480CS

Tray Weight (gm)

Lower:	Nominal:	Upper:
21.00	23	25.00

StrengthTest:

Number of weights = 2

Tray Thickness (mm)

Lower:	Nominal:	Upper:
0.00	0.00	0.00

Instructions:

Note that tray thickness is determined by the feed stock for the product, which must be in specification. Visual standards MUST be maintained

Tray Absorption (gm)

Absorption Test Required ☒

Lower:	Nominal:	Upper:
0.00	0.00	0.00

Instructions:

Absorption testing is not verified

QA Check Interval:

Trays are to be checked at the start and middle of every roll (Two checks per roll change)

Packaging Details:

60 trays per stack	CHEP Pallets
4 stacks per layer	6 cartons per layer
2 layers per carton	2 layers per pallet
480 trays per carton	12 cartons per pallet
NOTE PALLET FORMAT DIAGRAM	

TrayForming Instructions:

Trays must pass all visual checks.
No dust. No spider webs, tags, hairs or slivers of loose material
Forming must be clear with high definition (no underforming)
No contamination on or in material
Stacking lugs must be well and sharply formed. Sealing Flange must be flat and clean laminate.

Rollstock Instructions:

Rollstock must conform to rollstock specification

Item#: 3080887

Alternative Item1#:

Alternative Item2#:

Regrind Item#: 3042458

Special Instructions:

Trays must have high quality visual appearance with high definition in forming and no contamination. No dust, hairs or other visual faults.



