

# Product Specification

## English Roast Mustard Sausage Pre-Mix (Low Gluten)

**Product Code** 20075

### Pack Sizes

Sales Code	Packaging
7060N	16x1kg

### Description

A blend of critically selected ingredients to be used as a pre-mix in the manufacture of fresh, flavoured sausages.

### Physical

<b>Flavour</b>	Roast flavour predominating with mustard and onion
<b>Colour</b>	Light brown powder with yellow mustard seeds
<b>Odour</b>	Mustard with onion backnotes
<b>Appearance</b>	Fine free flowing powder with mustard seeds

### Directions for Use

9 Kg Meat & Fat (67CL minimum)  
1 Kg Pre-mix  
2 Kg Iced Water  
12 Kg Finished Block  
Pre-mix dosage: 8.333%

### Regulatory Status

This product has been produced in accordance with the requirements of FSANZ Code.

### Ingredient Declaration

Rice Flour, Salt, Spices [Mustard (12%) ( **Gluten** )], Hydrolysed Vegetable Protein, Sugar, **Soy** Sauce Powder ( **Wheat** ), Mineral Salts (450, 452), Preservative (223) ( **Sulphites** ), Vegetable Powder, Yeast Extract. **Contains: wheat, gluten, soy, sulphites**

Contains: Gluten, Soy.

### Labelling

Each label on or attached to the packaging will clearly state the:- Product Name, Sales Code, Net Weight, Batch Number, Best Before or Use by.

### Shelf Life

Best Before 12 months from the date of manufacture when stored unopened in a clean, cool and dry location.

### GMO Status

Non-GMO

### Irradiation Status

No

**Mandatory Warnings/Advisory Statements**

<b>Allergen</b>	<b>Presence</b>
Cereals Containing Gluten and their Products	Present
Crustacea and their products	Absent
Egg and Egg products	Absent
Fish and Fish products	Absent
Milk and Milk products	Absent
Tree nuts and their products	Absent
Sesame Seeds and their products	Absent
Peanuts and their products	Absent
Soybeans and their products	Present
Added Sulphite (in concentration >10mg/kg)	Present
Lupin	Absent
Bee pollen	Absent
Propolis	Absent
Honey	Absent
Royal Jelly	Absent
Evaporated Milks, dried Milks and equivalent products made from soy or rice, where these foods contain no more than 2.5% m/m fat as reconstituted to directions for direct consumption	Absent
Aspartame (Phenylalanine)	Absent
Quinine	Absent
Guarana or Extracts of Guarana	Absent
Phytosterol Esters	Absent
Tall Oil Phytosterol	Absent
Caffeine	Absent
Milk and beverages made from soy or rice, where these foods contain no more than 2.5% m/m fat	Absent
Unpasteurised egg products	Absent
Unpasteurised Milk and unpasteurised Milk products	Absent

Flavour Makers has in place Quality and Food Safety Systems to address allergen management.

## Country of Origin

Made in Australia from at least 70% Australian Ingredient

## Nutritional Analysis

<b>NUTRITION INFORMATION</b>			
Serving size: 100g			
		Average quantity per serving (100g)	Average quantity per 100g
Energy	kJ	1240	1240
Energy	kcal	295	295
Protein	g	9.8	9.8
Fat - Total	g	5.1	5.1
Fat - Saturated	g	0.7	0.7
Carbohydrate - Total	g	52.2	52.2
Carbohydrate - Sugar	g	6.7	6.7
Dietary Fibre	g	1.9	1.9
Sodium	mg	8694	8694

Nutrition information provided above are theoretical averages only and have been calculated from information obtained from Suppliers Specifications for ingoing raw materials.

### Additional Sensitive Ingredients Information

Ingredient	Presence
Added Sugar	Present
Added Salt	Present
Added MSG	Absent
Artificial Colour	Absent
Artificial Flavour	Absent
Artificial Sweetener	Absent
Preservatives	Present
Antioxidant	Absent
Hydrolysed Vegetable Protein	Present
Yeast and derivatives	Present
Herb & Spice Extracts	Present
Allium Genus (eg Onion, spring onion, leek, garlic)	Present
Allium Derivatives	Absent
Legumes (eg Beans, peas, lentils, beans sprouts)	Absent
Animal products and derivates	Absent
Chilli	Present
Celery	Absent
Palm Oil	Absent
Mustard	Absent

### Microbiological Parameters

	Target Limit	Critical Limit
Mould/g	500	1,000
MPN Coliforms (TCC)/g	<10	100
MPN E. Coli/g	<3	10
Salmonella In 25g	Not Detected	Not Detected
TPC/g	<100,000	1,000,000
Yeast/g	500	1,000

### Additional Information

This product contains Sulphites 7260 ppm (theoretical). Used at 8.33% and assumes 20% loss in manufacturing and storage =480ppm in finished product.

The theoretical gluten level is <20ppm in the finished product if made up according to the DFU.

Soy sauce powder derived from wheat but does not contain detectable gluten

Vegetable Powder -Onion