



## food processor supplies

26 June 2013

Bunzl Food Processor  
Supplies Pty Ltd  
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## TECHNICAL DATA SHEET

### **PRODUCT DESCRIPTION:**

VAC7020 - 7 Layers Co-Extruded 3 Sides Welded Vacuum Pouches

### **PHYSICAL PROPERTIES:**

**Width** (0-400mm) +/- 2mm  
(401-600mm) +/- 3mm  
(601-1000mm) +/- 4mm

**Length** (0-400mm) +/- 2mm  
(401-600mm) +/- 3mm  
(601-1000mm) +/- 4mm  
(1001-1500mm) +/- 5mm

**Gauge** Average 70um  
Range Average 65-75 um

**O2 Transmission  
M.V.T.R.** Less than 35cm<sup>3</sup> /m<sup>2</sup>. Atm. 24 hr @ 38°C  
Less than 10gram /m<sup>2</sup>. 24 hr @ 23°C

**Tensile Strength** TD ≥ 30 Mpa/ 15mm  
MD ≥ 25 Mpa/ 15mm

**Elongation** TD ≥ 350%  
MD ≥ 350%

**Heat Seal Strength** ≥ 20 N/ 15mm

**Transparency** ≥ 90%

**Haze** ≤ 16%

### **PRODUCT REGULATORY COMPLIANCE**

Materials used in the manufacture of this product comply with all relevant international regulations for food contact. All raw materials used in the making of the film are approved for food contact requirements of the current US Code of Federal Regulations Title 21, parts 170-199

Julie Butcher  
Business Analyst/ Quality Assurance Manager



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#### Disclaimer:

The information provided is based on the product's manufacturer and a copy of manufacturer's declaration is held on file. We have every reason to believe that the information provided is accurate.